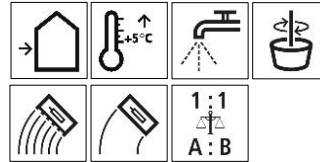


Technical Data Sheet

StoFlexyl Cement

Special cement for StoFlexyl



Characteristics

- Area of application**
- Exterior
 - In connection with StoFlexyl

- Properties**
- Special cement for StoFlexyl type CEM II B-LL 42.5 R

Technical Data

Criteria	Standard / test specification	Value/ Unit	Notes
Compressive strength (28 days)	DIN EN 197-1	≥ 42.5 N/mm ²	
Initial setting time	DIN EN 197-1	≥ 60 min	
Soundness	DIN EN 197-1	≤ 10 mm	

The characteristic values stated are average values or approximate values. Due to the natural raw materials in our products, the stated values can vary slightly in the same delivery batch; this does not affect the suitability of the product for its intended use.

Application

Application temperature	Lowest temperature of substrate and air: +5 °C Highest temperature of substrate and air: +30 °C
Mixing ratio	StoFlexyl / StoFlexyl Cement CEM II B/LL 42.5 R = 1.0 : 1.0 parts by weight
Material preparation	Add StoFlexyl Cement CEM II B/LL 42.5 R according to the above-mentioned mixing ratio. Stir homogeneously with a mixer. Use water to achieve application consistency.
Application	See Technical Data Sheet for StoFlexyl
Drying, curing, ready for next coat	Drying time depends on the temperature, wind and relative humidity. During unfavourable weather conditions, it is very important to apply suitable protective measures (e.g. protection against rain/sun) to any facade surface which is to be treated or which has been freshly completed. At +20 °C temperature (air and substrate) and 65 % relative humidity, the product is over-coatable after 24 hours at the earliest.
Cleaning the tools	Tools must be cleaned immediately after use with cleaning water
Notes, recommendations, special information, miscellaneous	Please consult the local sales office for further information and any site assistance required.

Technical Data Sheet

StoFlexyl Cement

Delivery

Colour shade White

Packaging

Article number	Name	Packing
00780-024	StoFlexyl Cement	18 kg

Storage

Storage conditions Store in cool dry conditions; avoid direct sunlight.

Storage life

The quality of the material in its original container is guaranteed for the maximum stated storage life. The storage life information is included in the batch number on the container.

Batch number explanation:

Number 1 = the last number of year, numbers 2 + 3 = a week

i.e.: 1450013223 – stock date until the 45th week of the year 2021

Identification

Product group Cement

Safety

Please refer to Safety Data Sheet.

Special Notes

The information in this Technical Data Sheet serves to ensure the product's intended use, or its suitability for use, and is based on our findings and experience. Users are nevertheless responsible for establishing the product's suitability and use.

Applications not specifically mentioned in this Technical Data Sheet are permissible only after prior consultation. Where no approval is given, such applications are at the user's own risk. This applies in particular when the product is used in combination with other products.

When a new Technical Data Sheet is published, all previous Technical Data Sheets are no longer valid. The latest version is available on www.sto-sea.com.

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*Product images may differ from the actual product.