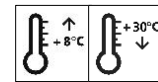


Technical Data Sheet

StoCryl V 100

Anti-carbonation coating, mid sheen



Characteristics

Area of application

- As rigid coating for the protection and coloured design of load-bearing structures (concrete and reinforced concrete)

Properties

- Prevents the ingress of water and harmful substances dissolved in water
- Regulates the moisture balance
- Good penetration capacity
- Very good adhesive bond
- Good carbon dioxide impermeability
- Good water vapour diffusion capacity
- Water-dilutable

Appearance

- Mid-sheen (G2) in accordance with EN 1062-1

Information /notes

- Product is in accordance with EN 1504-2
- Not for horizontal water-loaded surfaces
- Not for surfaces subject to foot or vehicle traffic
- For colour design of concrete areas as part of the Sto concrete repair and protection system in building structures
- Not for rooms that are used for purposes similar to living quarters

Technical Data

Criteria	Standard / test specification	Value/ Unit	Notes
Density	EN ISO 2811	1.25 - 1.45 g/cm ³	
Permeability to water vapour	EN ISO 7783-2	S _D < 5m	Class I
Permeability to CO ₂	EN 1504-4	CO ₂ S _d > 50 m	
Gloss	EN 1062-1	Mid sheen	G2

The characteristic values stated are average values or approximate values. Due to the natural raw materials in our products, the stated values can vary slightly in the same delivery batch; this does not affect the suitability of the product for its intended use.

Substrate

Requirements

Concrete substrates:

Requirements on the substrate: The substrate must be dry, load-bearing, and free from native and foreign release agents. Remove weak layers and laitance.

Residual moisture may amount to max. 4% by weight for concrete in strength classes up to C30/37 and max. 3% by weight for C35/45 concrete, measured with a calcium carbide meter.

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Existing coatings:

Compatibility in accordance with ISO 2409: Cross cut value < 1

Preparation

Concrete Substrates:

Prepare the substrate using a suitable mechanical process, such as abrasive blasting or high-pressure water blasting (> 800 bar). Open pores and blow-holes sufficiently.

Existing coating:

Cleaning with high-pressure water jet

Application

Application temperature

Lowest application temperature: +8 °C
Highest application temperature: +40 °C

Material Preparation

Ready-to-use, stir thoroughly before application.

Consumption

Type of application	Approx. consumption
per paint coat	0.15 - 0.2 L/m ²
for 2 coats	0.3 – 0.4 L/m ²

Material consumption depends on the application, substrate, and consistency, among other factors. The stated consumption values are only to be used as a guide. If required, determine precise consumption values on the basis of the specific project.

Coating build-up

Protective coating without fairing coat (unimpregnated substrates)

- 1) Substrate preparation
- 2) Hydrophobic prime coating of StoCryl TI
- 3) Intermediate coat of StoCryl V 100, diluted approx. 5% by weight with water
- 4) Top coat of StoCryl V 100

Protective coating with fairing coated substrates

- 1) Substrate preparation
- 2) Fairing coat with StoLevell Thinplast
- 3) Intermediate coat of StoCryl V 100, diluted approx. 5% by weight with water
- 4) Top coat of StoCryl V 100

Protective coating on existing coating

- 1) Substrate preparation
- 2) Prime coating of StoCryl GQ or StoPlex W
- 3) Intermediate coat of StoCryl V 100, diluted approx. 5% by weight with water
- 4) Top coat of StoCryl V 100

Application

Protective coating without fairing coat (unimpregnated substrates)

- 1) Substrate preparation

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2) Hydrophobic prime coating of StoCryl TI

The hydrophobic impregnation of the prepared concrete substrate with StoCryl TI is applied by brush or roller.

Consumption StoCryl TI 0.10-0.20 L/m² per application cycle (depending on the absorbency of the surface)

3) Intermediate coat of StoCryl V 100

After stirring well, dilute StoCryl V 100 with max. 5% by weight with water, stir well once again, and apply manually or by machine.

Consumption StoCryl V 100: approx. 0.15 L/m²

4) Finish StoCryl V 100

After stirring well, apply StoCryl V 100 undiluted manually or by machine.

Consumption StoCryl V 100: approx. 0.15 L/m²

Protective coating with fairing coated substrates

1) Substrate preparation

2) Smoothing and filling with StoLevell Thinplast

The smoothing and filling with StoLevell Thinplast in accordance with the technical data sheet

Consumption StoLevell Thinplast approximately 1.45 kg/m²/mm

3) Intermediate coat of StoCryl V 100

After stirring well, dilute StoCryl V 100 with max. 5% by weight with water, stir well once again, and apply manually or by machine.

Consumption StoCryl V 100: approx. 0.15 L/m²

4) Finish StoCryl V 100

After stirring well, apply StoCryl V 100 undiluted manually or by machine.

Consumption StoCryl V 100: approx. 0.15 L/m²

Protective coating on existing coating

1) Substrate preparation

2) Prime coating of StoCryl GQ or StoPlex W

The priming of existing coating with StoCryl GQ or StoPlex W is applied by brush or roller.

Consumption StoCryl GQ 0.20-0.30 kg/m², or StoPlex W 0.10-0.40 L/m² per application cycle (depending on the absorbency of the surface)

3) Intermediate coat of StoCryl V 100

After stirring well, dilute StoCryl V 100 with max. 5% by weight with water, stir well once again, and apply manually or by machine.

Consumption StoCryl V 100: approx. 0.15 L/m²

4) Finish StoCryl V 100

After stirring well, apply StoCryl V 100 undiluted manually or by machine.

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Consumption StoCryl V 100: approx. 0.15 L/m²

If applying the material manually, use a paint brush or roller.

If applying the material by machine, use the following:

Airless:

Nozzle size: 0.019 - 0.021"

Nozzle size: 0.49 - 0.53 mm

Spray angle: 40° - 50°

Pressure: approx. 140 - 180 bar

Hose length 15 m, max. 100 m

Addition of water: max. 5 %

Drying, curing , ready for next coat

Drying and waiting times:

Until no longer sensitive to rain and humidity:

At +8 °C: after 6 h

At +20 °C: after 4 h

At +30 °C: after 2 h

Until application of the next layer:

At +8 °C: after 24 h

At +20 °C: after 12 h

At +30 °C: after 5 h

Until bond strength is tested:

At +8 °C: after 7 days

At +20 °C: after 5 days

At +30 °C: after 3 days

Cleaning of tools

Clean with water immediately after use; hardened material can only be removed mechanically.

Notes, recommendation, special information, miscellaneous

The Declaration(s) of Conformity can be obtained from the local sales office.

Hiding power: Depending on the selected colour shade, e.g. intense yellow or intense red, differences in hiding power can occur. An extra application cycle can therefore be useful, in addition to the application cycles listed in the "Coating build-up" section of the Technical Data Sheet.

The hiding power of the colour shades mentioned above can be increased by pre-coating the surface with a colour shade with better hiding power that is matched to the selected colour shade.

Delivery

Colour shade

Sto RAL colour range:
Basic range (PG 11)
Special range (PG 12)

Packaging

Pail

Article number

Name

Container

Technical Data Sheet

StoCryl V 100

53000-067	StoCryl V 100 tinted	15 L pail
53000-066	StoCryl V 100 white	15 L pail

Storage

Storage conditions	Store in cool dry conditions; avoid direct sunlight.
Storage life	This product has a shelf life of 12 months from the manufacturing date.

Identification

Product group	Coating
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Safety	Please refer to Safety Data Sheet.
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Special Notes

The information in this Technical Data Sheet serves to ensure the product's intended use, or its suitability for use, and is based on our findings and experience. Users are nevertheless responsible for establishing the product's suitability and use.

Applications not specifically mentioned in this Technical Data Sheet are permissible only after prior consultation. Where no approval is given, such applications are at the user's own risk. This applies in particular when the product is used in combination with other products.

When a new Technical Data Sheet is published, all previous Technical Data Sheets are no longer valid. The latest version is available on www.sto-sea.com.

Sto SEA Pte Ltd
 159 Sin Ming Road
 #06-02 Amtech Building
 Singapore 575625
 Phone: +65 6453 3080
 Fax: +65 6453 3543
info.sg@sto.com
www.sto-sea.com

Sto SEA Sdn Bhd
 28, Jalan Rajawali 3
 Bandar Puchong Jaya,
 47170 Selangor, Malaysia
 Phone: +60 3 8080 9066
 Fax: +60 3 8080 9255
info.my@sto.com
www.sto-sea.com

Sto SEA Pte Ltd
 3656/49-52 Green Tower, 16th Floor
 Rama IV Rd, Klongton, Klongtoei,
 10110 Bangkok, Thailand
 Phone: +66 2 1684 921 Ext. 230
 Fax: +66 2 1684 999
info.sg@sto.com
www.sto-sea.com

StoCretec GmbH
 Gutenbergstr. 6
 65830 Kriftel,
 Germany
 Phone: +49 6192 401 104
 Fax: +49 6192 401 105
info.sg@sto.com
www.sto-sea.com

*Product images may differ from the actual product.