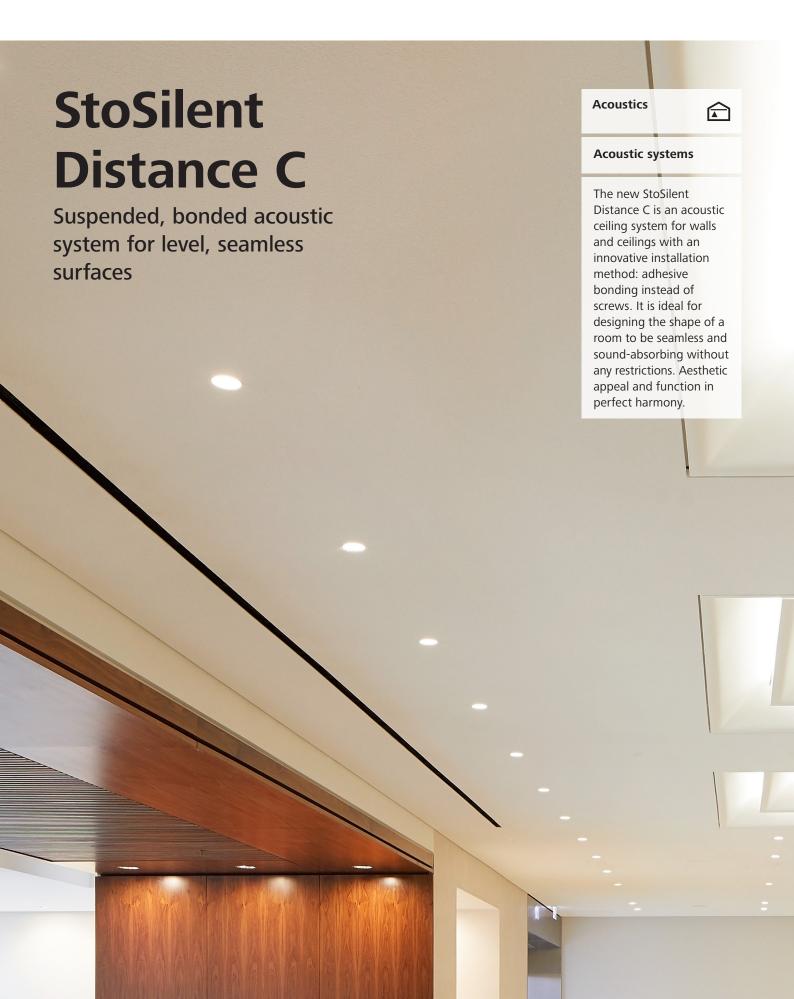


Building with conscience.





## The new StoSilent **Distance C: seamless** acoustics

How a room is perceived by its users is largely decided by its acoustics. We at Sto have been researching this topic for over 35 years, always with the same goal: to provide you with the best system solution to help you design acoustically perfect rooms.

Requirements on reverberation time, sound distribution, or speech intelligibility change depending on how a room is used. Acoustics are influenced by various factors: the composition of the flooring, walls, ceilings, the type of furniture, and the number of people in the room. Our many years of research, experience gained from many successful projects of almost all types, and our cooperation with leading architects, tradespeople, and acoustics experts have resulted in our new patented StoSilent Distance C.

The innovative suspended StoSilent Distance C acoustic system for even surfaces allows the seamless and sound-absorbing design of walls and ceilings which have to be suspended, for example to reduce the room height. The room concept is thus retained with good acoustics included.

The open, nonwoven fabric facing on both sides and the porous composition of the acoustic panels made from expanded glass granulate ensures high levels of sound absorption in a wide frequency range. The area of application for these acoustic systems is extremely broad and offers a high degree of design freedom.

#### Areas of application

- Commercial buildings
- Office
- Public buildings
- Cultural buildings
- Residential buildings
- Schools

#### Advice for every project phase

Comprehensive advice is a key component of our service portfolio. We have project managers for investors and planners and our acoustics specialists on hand to help you. We offer you expert advice quickly during every stage of the project – about planning, how to best coordinate different processes, how to apply our products correctly, right up to detailed questions about your project.

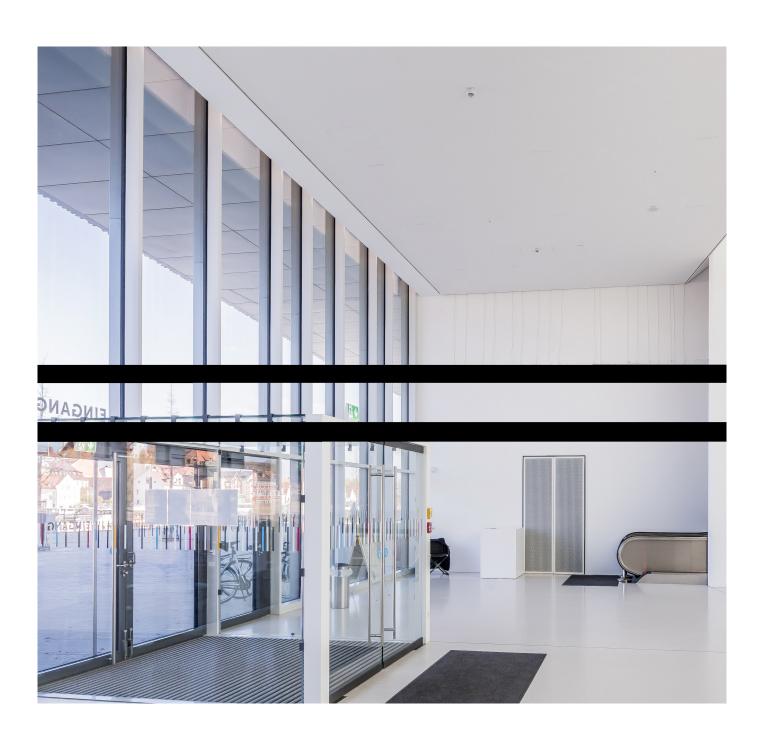
#### Advisors at the construction site

Our technical consultants come to your construction site directly to provide training on special material characteristics or working with special application methods. For example, they can show you the best way to use products and tools in order to optimise your productivity.

Cover photo: Royal Opera House, London, UK Planning: Stanton Williams, London, UK Execution: Ceilings & Partitions, Mappleborough Green, UK

Sto expertise: StoSilent Distance C with StoSilent Decor M Photo: Hufton+Crow, Hertford,

Image on right: Haus der Bayerischen Geschichte, Regensburg, DE Planning: wörner traxler richter planungsgesellschaft mbh, Frankfurt am Main, DE Execution: Akustik-Stuck- und Trockenbau Sommer GmbH, Kirchdorf, DE Sto expertise: StoSilent Distance C with StoSilent Top Finish Photo: Boris Storz, Munich, DE



#### **System**

#### System advantages

- Low weight
- Easy application due to homogeneous panel structure
- High degree of stiffness
- Low moisture-induced and thermal expansion
- Seamless installation possible across areas of up to 200 m<sup>2</sup>
   Harmonious sound absorption across a wide frequency range
- Bonded panels

#### Fixing

- Metal sub-construction in accordance with EN 13964 with vernier hangers

#### Reaction to fire

- Class A2-s1, d0 in accordance with EN 13501-1

#### **Design options**

- Acoustic plaster with smooth surface and fine graining with StoSilent Top Basic
- Acoustic plaster with smooth surface and finest possible graining with StoSilent Top Finish
- Acoustic spray plaster with textured surface and fine graining with StoSilent Decor M or StoSilent Decor MF

### Structure **1** — Sub-construction **2** — Acoustic panel **3** — Bonding 4 — Edge finish 5 — Intermediate coat 6 — Finish



## Adhesive bonding instead of screws

As far as seamless acoustics are concerned, suspended acoustic systems form the largest market. Thanks to our constant development work, we are able to offer you a new, optimised system variant for even surfaces.

#### Application

Thanks to the sub-construction at the same level and the fact that the acoustic panels are bonded directly with the optimised adhesive StoColl HT, the acoustic panels can be laid precisely. As a result of the very narrow butt joints and the minimal height offset, there is no need to carry out costly screw connections or bonding followed by filling and levelling of the panel joints and subsequent sanding. This means you save time and money without compromising on quality.

#### **Sound absorption**

The StoSilent Board 105 C and 205 C acoustic panels are made of expanded glass granulate. As a result, the panels boast an acoustically balanced, porous structure. The open, nonwoven fabric facing on both sides of the panel core ensures high

levels of sound absorption in a wide frequency range in the overall structure. As a result of the special material properties and the construction type, the acoustic panels are extremely strong and give the entire construction stability.

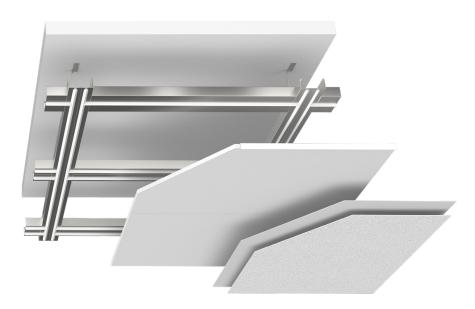
#### **Sub-construction**

Anchoring of the sub-construction in the ceiling substrate is dictated by the structural requirements of the construction situation on site. Anchors and screws must be selected in accordance with the material and substrate used as well as the loads to be expected.

The grid dimension of the sub-construction at the same level is to be based on a maximum of 600 x 800 mm for StoSilent Board 205 C and 600 x 625 mm for StoSilent Board 105 C.

#### Coating

The precisely bonded ceiling surface is coated with StoSilent Top Basic across the full surface. The well-established, tried-and-tested StoSilent Top and StoSilent Decor systems are used for the finish.



#### Benefits at a glance :

#### Performance

- Improve acoustic values in the low-frequency range
- Balance sound absorption across a wide frequency ranged

#### **Design & Flexibility**

- Seamless design up to 200m² without any expansion joint
- Design freedom thanks to StoSilent surface and colour selection

#### **Health & Safety**

- Very low VOC emission for better indoor air quality
- Acoustic panel with high recycling percentage content (up to 97%) for green environment
- Non fibrous material
- Reaction to fire: A2-s1,d0

#### **Ease of Installation**

- No filling and sanding required
- Reduced drying time on site
- Optimise installation time
- Quicker construction site completion



Adhesive application with the adhesive gun



Pressing the acoustic panel into place



### Freedom of design

It's hard to imagine modern architecture without large, flat, white surfaces. The StoSilent Distance C system is perfect for this because it can be installed seamlessly over large areas as a suspended ceiling or wall covering with a cavity behind it.

The high-quality StoSilent Top and StoSilent Decor coating build-ups have a proven track record and are able to satisfy the most stringent of demands – offering design freedom for all kinds of applications.

#### Surface design

- 1 StoSilent Top Basic: acoustic plaster with smooth surface and fine graining, limited tintability
- 2 StoSilent Top Finish: acoustic plaster with smooth surface and finest possible graining, limited tintability
- **3** StoSilent Decor M: acoustic spray plaster with textured surface and fine graining, limited tintability
- **4** StoSilent Decor MF: acoustic spray plaster with textured surface and fine graining, fully tintable

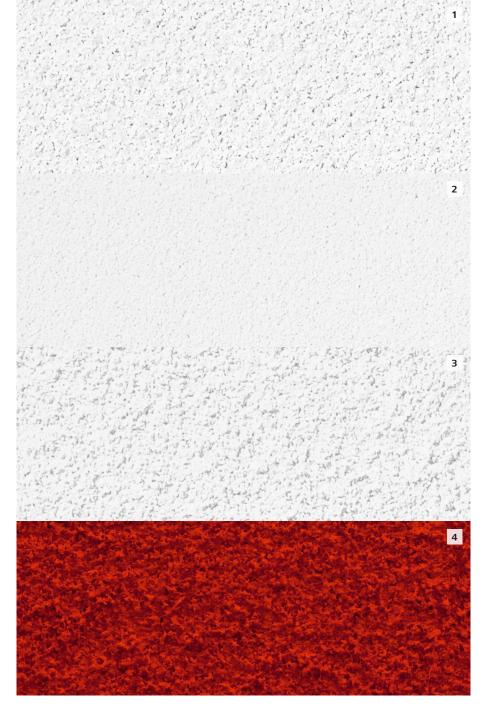
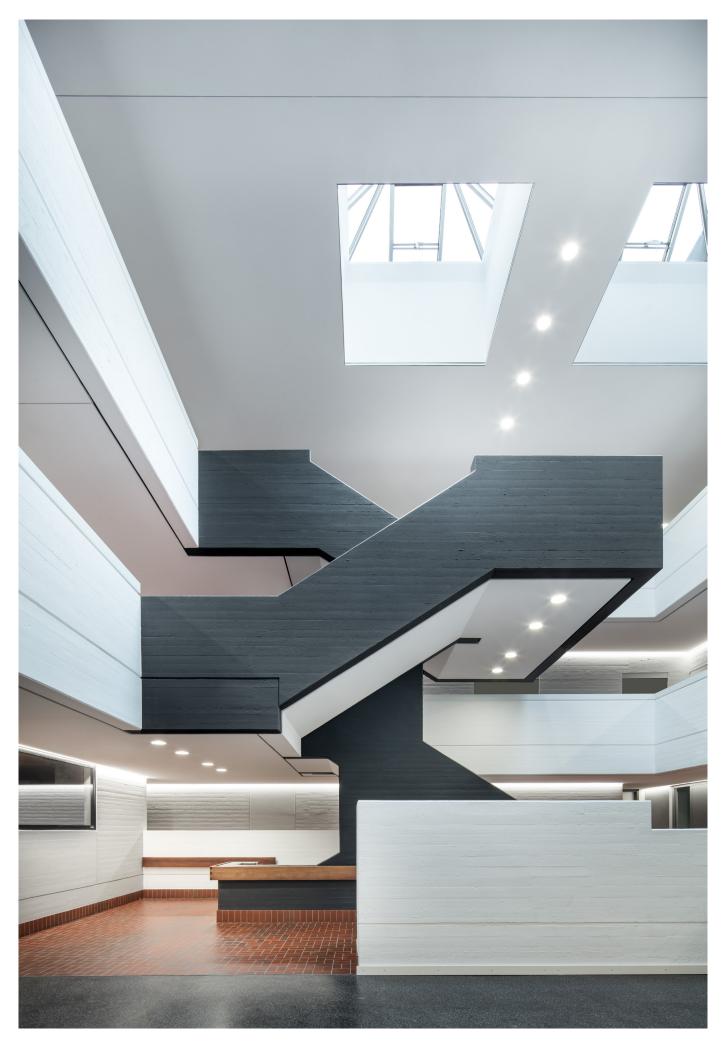


Image on right:

Vocational schools, Donaueschingen, DE Planning: formgewand, Stühlingen, DE Application: Stuckateurbetrieb Gemeinder, Donaueschingen, DE Sto expertise: StoSilent Distance C with StoSilent Decor M Photo: Martin Baitinger, Böblingen, DE





# Our basis for highly efficient and sustainable acoustics

The base material of the StoSilent Board 105 C and 205 C acoustic panels is expanded glass granulate with a very high recycling percentage. In the patented method, the granulate is sintered as a core for StoSilent Board 105 C or offset with a binder. The acoustic panel provides the basis for exceptional acoustic performance.

The panel core has an isotropic structure. The coating build-ups, which are ideally tailored in terms of acoustics to the panels, the system is able to achieve sound absorption across an almost uniquely wide frequency range.

The acoustic panel is also lightweight, stable, recyclable, and resistant to moisture. Furthermore, the system achieves the A2-s1, d0 classification for its reaction to fire, which corresponds to non-combustible according to DIN 4102 in line with the national regulations in Germany.

#### Benefits of the building material

Thanks to their exceptional strength, the acoustic panels are ideal for boarding a ceiling. The low mass of the panels makes it possible to bond them to the sub-construction. This means that the fixing to the sub-construction can be adjusted in three dimensions, resulting in precisely laid panels with very narrow butt joints and a minimal height offset. This results in better quality compared to panels that are screwed into place. The bonding, filling, and levelling of the panel joints that would normally have to be carried out can be omitted in this case, saving time and money.

Extensive testing by test laboratories and application testing by tradespeople on the construction site confirm the outstanding possibilities and high quality offered by this system.

Image below:
The raw material:
expanded glass
granulate



# Balanced room acoustics thanks to harmonious sound absorbers

#### **Acoustic requirements**

StoSilent systems are used to adapt rooms with multiple uses to acoustic requirements. The primary parameters are the reverberation time and noise reduction. The relevant requirements arise from the application – from meeting rooms and offices to classrooms and living spaces. The planning and application are described in nationally applicable standards and guidelines, which specify the average reverberation time as well as the associated frequency response complete with tolerance range.

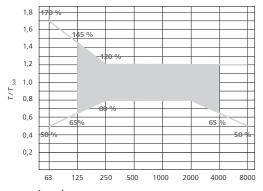
#### Harmony is required

As the required tolerance range for the reverberation time is very even and harmonious from low to high frequencies, the structural implementation is very easy if the building element that contributes significantly to the room damping effect – in this case the acoustic ceiling – demonstrates a suitably harmonious frequency response in terms of sound absorption. Particular benefits are provided by constructions which absorb a lot of sound at low frequencies rather than just at medium and high frequencies, as is generally the case with lightweight fibre material or perforated boards.

Acoustic panel	Mineral wool	StoSilent Top Basic spray- applied	StoSilent Top Basic trowel applica- tion	StoSilent Top Basic trowel applica- tion2	StoSilent Top Basic trowel applica- tion3
Finish		StoSilent Decor M	StoSilent Decor M	StoSilent Top Basic white	StoSilent Top Finish
StoSilent Board 105 C	none	0.70	0.85	0.65	0.80
StoSilent Board 105 C	with	0.70 ( <i>L</i> )	0.95	0.65 ( <i>L</i> )	0.80
StoSilent Board 205 C	none	0.55 ( <i>L</i> )	0.65 ( <i>L</i> )	0.55	0.65
StoSilent Board 205 C	with	0.55 ( <i>L</i> )	0.70 ( <i>L</i> )	0.55	0.65 ( <i>L</i> )

Table values: weighted sound absorption coefficient  $\alpha_{\rm w}$  and shape indicator in accordance with EN ISO 11654

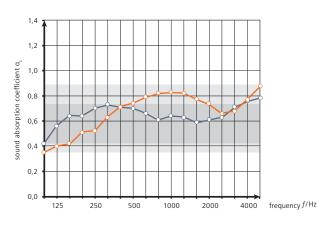
The test structure on the following pages had a height of 200 mm for all versions. The panels were given practice-oriented coatings. The structures were each tested with and without cavity damping consisting of 30 mm of mineral wool.



**Legende** T/T  $_{5off}$  Frequency-dependent reverberation time T related to the target reverberation time f Frequency in Hertz

#### Excerpt from DIN 18041

Tolerance range for reverberation time T, as a function of the frequency for the usage types A1 to A4



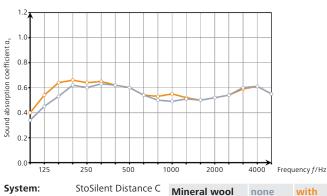
#### StoSilent Distance C in comparison

Value range and frequency response for sound absorption, both structures backed with 30mm of mineral wool

Blue: StoSilent Distance C, StoSilent Board 205 C with StoSilent Top Finish
Orange: Gypsum perforated board, round hole 12 mm, hole grid 25 mm with
StoSilent Decor M



## It's all about the right sound absorption



Acoustic panel:StoSilent Board 205 Intermediate StoSilent Top Basic coat:

Type of Spray-applied

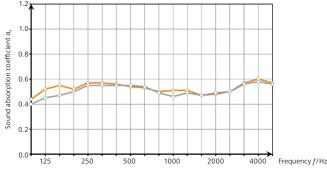
With mineral wool

application: Finish:	StoSilent	Decor M	AST	ASTM C-423					
Structural	200 mm	D CCO		NRC		0 0	.55		
height:									
<b>Practical absor</b>	ption coe	fficient o	ւ <sub>թ</sub> in acco	rdance v	vith EN I	SO 1165	4		
Frequency f/F	lz	125	250	500	1000	2000	4000		
Without mine	ral wool	0.45	0.60	0.60	0.50	0.50	0.60		

**EN ISO 11654** 

**Absorber class** 

0.55 (L) 0.55 (L)



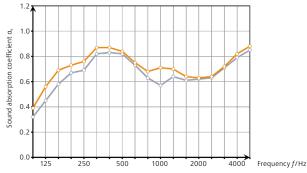
StoSilent Distance C System: Acoustic panel: StoSilent Board 205 Intermediate StoSilent Top Basic coat:

Type of Bucket trowel application: Finish: Structural 200 mm

StoSilent Top Basic height:

Mineral wool	none	with
EN ISO 11654		
$\alpha_{w}$	0.55	0.55
Absorber class	D	D
<b>ASTM C-423</b>		
NRC	0.50	0.55

Practical absorption coefficient $\alpha_{\scriptscriptstyle p}$ in accordance with EN ISO 11654								
Frequency f/Hz 125 250 500 1000 2000 4000								
Without mineral wool	0.45	0.55	0.55	0.50	0.50	0.55		
With mineral wool	0.50	0.55	0.55	0.50	0.50	0.60		

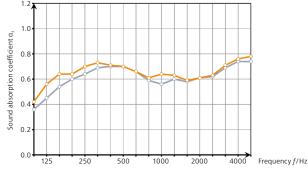


StoSilent Distance C System: Acoustic panel:StoSilent Board 205 Intermediate StoSilent Top Basic coat: Type of **Bucket trowel** 

application: StoSilent Decor M Finish: Structural 200 mm height:

Mineral wool	none	with
EN ISO 11654		
$\alpha_{w}$	0.65 (LH)	0.70 (L)
Absorber class	C	C
ASTM C-423		
NRC	0.65	0.75

Practical absorption coefficient $\alpha_p$ in accordance with EN ISO 11654								
Frequency f/Hz	125	250	500	1000	2000	4000		
Without mineral wool	0.45	0.75	0.80	0.60	0.60	0.80		
With mineral wool	0.55	0.80	0.80	0.70	0.65	0.80		



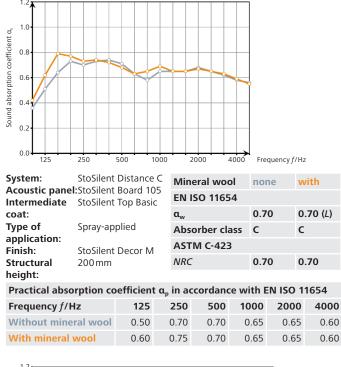
StoSilent Distance C System: Acoustic panel: StoSilent Board 205 Intermediate StoSilent Top Basic coat: **Bucket trowel** Type of

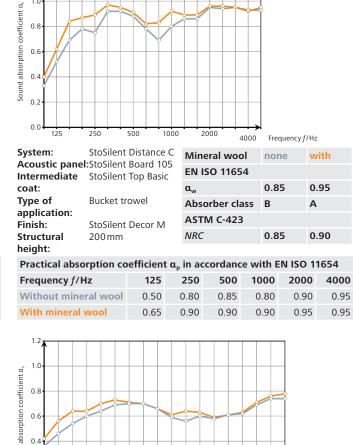
application: Finish: StoSilent Top Finish Structural 200 mm height:

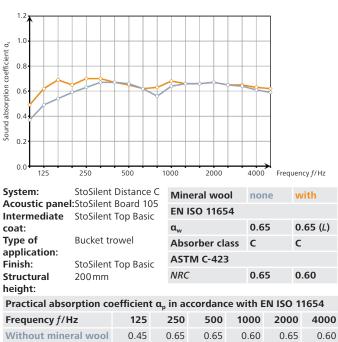
Mineral wool	none	with
EN ISO 11654		
$\mathfrak{a}_{w}$	0.65	0.65 (L)
Absorber class	C	С
ASTM C-423		
NRC	0.65	0.65

Practical absorption coefficient $\alpha_{\rm p}$ in accordance with EN ISO 11654								
Frequency <i>f</i> /Hz 125 250 500 1000 2000 4000								
Without mineral wool	0.45	0.65	0.70	0.60	0.60	0.70		
With mineral wool	0.55	0.70	0.70	0.65	0.60	0.75		

The technical benefits of the isotropically structured carrier boards made from expanded glass granulate result in a uniquely harmonious sound absorption frequency spectrum. Practice-oriented absorption is achieved across the entire frequency range, resulting in an exceptional solution for virtually any application in the field of room acoustics.







0.70

With mineral wool

0.65

0.65

0.65

0.2							
0.0 125	250	500	1000	2000	4000 Fre	equency f/Hz	
System: Acoustic pane Intermediate		t Distance C t Board 105	IVIIIIC	ral wool 60 11654	none	with	
coat:		t Top Basic	$\mathfrak{a}_{w}$		0.80	0.80	
Type of application:				Absorber class B E			
Finish:	StoSilen	t Top Finish	ASTI	И C-423			
Structural 200 mm		NRC		0.80	0.80		
height:							
Practical abso	orption c	oefficient o	ւ <sub>թ</sub> in acc	ordance w	ith EN IS	O 11654	
Frequency f/	Hz	125	250	500 1	000 20	000 4000	

0.75

0.80

0.80

0.80

0.75

0.80

0.80

0.80

0.50

0.60

0.65

Without mineral wool

With mineral wool

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