



Facade

Programme overview

It should be noted that details, illustrations, general technical information and diagrams contained in this document are only general proposals and details which merely describe basic functions schematically. No precise dimensions are included. The applicator/customer is independently responsible for determining the suitability and completeness for the product in question. Neighbouring works are described only schematically. All specifications and information must be adjusted or agreed in the light of local conditions and do not constitute work, detail or assembly plans. The technical specifications and information on the products contained in the Technical Data Sheets and system descriptions/ approvals must always be observed.

Contents



Facade

Facade insulation	4
Effective insulation – individual embellishment	
Facade insulation systems	6
Facade insulation systems founded on experience	
Facade design	10
Design resources for attractive facades	
Facade coatings	12
Creative coatings – more than a facade	
Facade renders	14
Showcasing facade renders	
Facade paints	16
Facade paints add a definitive touch of colour	
Renovation systems	18
Crack repair with lasting effects	
Substrate preparation and intermediate paints	20
The right treatment for substrates	

Effective insulation

– individual embellishment

Thermal insulation is becoming more important in facade design today. External wall insulation systems (EWIS) and ventilated rainscreen cladding systems are becoming increasingly popular for both economic and ecological reasons. However, the appearance of a facade should not be subjected only to functional aspects. With this in mind, Sto offers a range that combines aesthetic appeal with impressive building physical characteristics.

High-quality insulation with Sto products entails numerous benefits. Well insulated and protected facades substantially reduce both running costs and the amount of primary energy needed for heating rooms. As a result of the attendant environment-friendly impact, such insulation measures increasingly qualify for government grants. Furthermore the decorative cladding systems from Sto offer every insulation system a broad scope for combinations that go well beyond a mere choice of colours and shades.

This means that historical and modern buildings can be effectively insulated while at the same time incorporating individual attributes in keeping with the character of the eras they represent. Sto systems provide a firm basis for architectural elements, profiles, brick slips, tiles, rustications, natural stone and glass to embellish a building's facade on a lasting basis.



Facade insulation systems founded on experience

Safeguarding the future

The use of effective thermal insulation and renovation systems is acquiring growing importance against the background of diminishing resources, rising oil prices and climate change due to increased CO₂ emissions. Insulating buildings demonstrates a responsible and forward-looking approach. Optimum results here call for the highest standards of technical reliability. The diverse range of insulation systems available from Sto provides the appropriate characteristics to meet all individual needs and offer crucial advantages in terms of protection from the weather, thermal insulation, fire protection and sound protection.

Sto is able to draw on 40 years of experience in the field of facade insulation to offer architects, planners and applicators a product range that stands for durability and technical reliability. StoTherm Classic has truly lived up to its name, over 70 million square metres having been installed worldwide over a period of 40 years, with barely a complaint received.

Ecological responsibility

The use of external wall insulation systems represents an active contribution towards protecting the climate. And in manufacturing the system components, Sto also attaches the highest priority to resource-saving and environment-friendly practices. The carrier board of the StoVentec and StoVerotec ventilated rainscreen cladding systems exemplifies the company's responsible and effective development work. It consists of recycled glass.

Systematic support

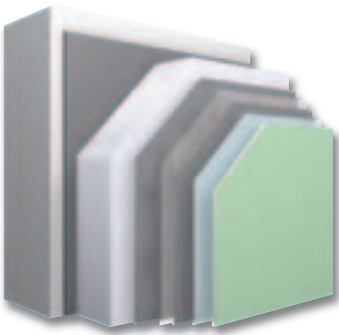
Our comprehensive modular system of products and corresponding services are a crucial advantage of thermal insulation from Sto. From the planning phase through delivery to the provision of materials – all those involved in the building process receive every conceivable type of support in the service area, too. All products and services which are applied together complement one another, further enhancing their quality.



A world-wide success: StoTherm Classic is a highly effective thermal insulation system combining extreme stress resistance with crack proofness and resistance to wind and adverse weather. (Residential building Reginald Schellen, B)

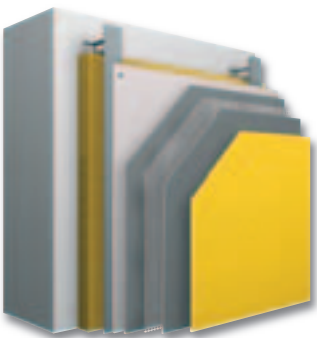


Original solutions: Even combined facades in stone and glass are possible. With the StoVerotec ventilated rainscreen cladding system featuring highlighted joints.



The system components

The technical superiority of our systems is founded on over 40 years of experience. At the top is an external wall insulation system such as StoTherm Classic or StoTherm Vario. In the middle is the StoVentec seamless ventilated rainscreen cladding system. And at the bottom the system components of the StoVerotec ventilated rainscreen cladding system featuring highlighted joints.



The insulation system specialists

The product range covers solutions for all climatic zones, for every type of substrate and for all needs. The outstanding building physical properties of the products comprising the systems are matched by their simple installation and versatile design scope. The spectrum covers every type of requirement, from the crack- and shock-proof all-rounder StoTherm Classic with the tried and tested EPS Board and themineral wool in StoTherm Mineral to the seamless StoVentec ventilated rainscreen cladding system.



On residential and office buildings alike, thermal insulation is always a worthwhile investment that adapts to all types of conditions. (Semi-detached house, D)

Overview of Sto insulation systems

- **StoTherm Classic:** Organic plaster system with polystyrene foam
- **StoTherm Vario:** Mineral plaster system with polystyrene foam
- **StoTherm Mineral:** Mineral plaster system with mineral wool
- **StoVentec:** Ventiladed, seamless rainscreen cladding system
- **StoVerotec Facade:** Factory prefabricated ventilated facade system

Cutting-edge innovations

When it comes to professional facade insulation, experts are exercised more than ever today by aspects concerning the technical dependability of products and systems. Environmental conditions are changing. Planners, architects and investors are becoming more demanding. A continual influx of new aspects and ideas call for better and more dependable materials. Against this background, it's good to have a partner who operates in the international arena and implies an

ecological approach. Renewable and environmentally friendly raw materials are used wherever possible. Sto provides modern "classics" and product innovations to serve every purpose and every vision. One example of the successful combination of rigorous research and innovative cutting-edge development work is Sto Shield Mesh AES. In combination with the external wall insulation systems offered by Sto, AES successfully counters harmful electrosmog.



StoVentec.
(KLPD police headquarters, NL)



StoVerotec.
(Multiple dwelling, D)

Overview of facade insulation systems

		System properties					Type of building	
	System name	Mechanical resistance	Crack resistance	Water vapour diffusion	Sound protection	Costs (StoTherm Classic = 100 %)	Multiple dwelling/ detached house	High-rise building
External wall insulation system	StoTherm Classic	●●	●●	●	●	100	●●	
	StoTherm Vario ²⁾	●	●	●	●	100	●●	
	StoTherm Mineral ²⁾	●	●	●●	●	140	●●	●●
Ventilated rainscreen cladding system	StoVentec	●●	●●	●●	●●	220	●●	●● ¹⁾
	StoVerotec Facade	●●	●●	●●	●●	> 300	●●	●● ¹⁾

●● excellent ● good ● limited

1) following approval from the competent authority

2) Stop & Go technology



The efficient look of the future: The use of the StoTherm Mineral rock wool insulation system is not visible under the futuristic facade. (Südwestmetall Reutlingen, D)

			Problem				Design	
Fire protection class	Insulant thickness > 20 cm	Timber frame construction	Cracking (structural) in substrate	Cracking (non-structural) in substrate	Uneven substrate	Damp penetration of masonry	Design variety	Intensity of colour
limited combustibility	●●	●	●	●●	●		●●	●●
limited combustibility	●●	●	●	●	●		●●	●
non-combustible	● ¹⁾		●	●	●		●	●
limited combustibility		●	●●	●●	●●	●●	●●	●●
limited combustibility			●●	●●	●●	●●	●●	●●

Design resources for attractive facades

Exploiting the given creative potential






Nowadays effective thermal insulation and individual architectural design can work together. Provided that the employed insulation systems meet the highest technical standards while also lending themselves to combination with decorative architectural elements. The great challenge is to reconcile ecology and economy as well as form and function.

Attractive designs for insulated facades are no longer subject to the constraints resulting from the appearance of uninsulated external walls. Variety in the area of design elements and facade embellishments is particularly important against the background of the current emphasis on individuality and surface textures. All Sto facade insulation systems are suitable for combination with the creative Sto products in numerous variants.

Lending facades a special texture

Facade systems add interesting new dimensions to all types of buildings, covering contemporary, classical and historical architecture. The use of diverse materials and elements – from natural stones through ceramic tiles, glazed brick slips, wood, glass and rustications to profiles – always lends the insulated facades added individuality, stability and character.

Overview of facade system designs

		Surface finish				
						
	System name	Dark top coats ¹⁾	Architectural elements StoDeco Profiles	Brick slips	StoSidings	Rustic facade
External wall insulation system	StoTherm Classic	●	●●	●●	●	●●
	StoTherm Vario		●●	●	●	●●
	StoTherm Mineral		●●	●	●	●●
Ventilated rainscreen cladding system	StoVentec	●●	●			●●
	StoVerotec Facade	●●	●			
Render systems		●●	●	●	●	●

●● excellent ● good ● limited

- 1) render and paint
- 2) to be obtained from another manufacturer
- 3) following approval from the competent authority



The right profile with Sto design elements

From the bold to the subtle – virtually all types of ideas can be realised with Sto. The robust StoDeco architectural elements are a highly popular choice for facade design. They restore dilapidated facades on old buildings to their former glory and lend modern buildings an individual touch. The tested and approved profiles look like genuine drawn stucco and are even

used on protected historical buildings. The jointed StoVerotec facades are also acquiring ever-increasing importance, along with glass and natural stone facades. It used to be impossible to combine glass or natural stone with the energy-efficient insulation systems. Thanks to compatible Sto products, this is no longer any problem whatsoever.

StoDeco Profiles on StoTherm Mineral.
(GAP 15 office building, D)



StoTherm Classic. *(Paracelsus hospital Ostfildern, D)*



Glazed facades with StoVerotec: Insulation no longer comes at the price of drab anonymity. *(GEWOG, D)*



Natural stone	Ceramic coverings ²⁾	Glass	Glass mosaic ²⁾	Curved facades	Prefabricated elements	Seamless rendered surface
●	●		● ³⁾	●		●
●●	●●		●● ³⁾	●		●
●●	●●		●●● ³⁾	●●		●
		●	● ³⁾	●●		●
●●	●●	●●	●●	●	●	
●●	●●		●	●●		●

Individual coatings – more than a facade

Intermediate coatings, renders and paints are required to offer more than just a perfect visual impression today. And for good reason: Together, they preserve the substance of old and new buildings alike, and as a protective shell they are able to enhance both the value of a building and the quality of life for its inhabitants on a lasting basis.

The coating products from Sto work to perfection on virtually all substrates to produce facades which combine aesthetic appeal with outstanding building physical characteristics and are able to cope with the most diverse weather conditions and environmental factors. Cracks are prevented, algae and fungal attack are minimised and contamination is reduced to a negligible level. This provides the ideal basis for future-oriented building and an environment-friendly, responsible approach to designing the world we live in.

There are no bounds to creativity. A broad choice of products and excellent application enable even the most extravagant architectural plans to be realised in a flexible and durable form. The different coatings are perfectly coordinated and complement one another right down to the finest points of detail. This provides a highly reliable basis for planning purposes and saves time and costs.



Showcasing facade renders

Adding depth to the surface finish

The choice is virtually endless: Renders come in all grain sizes and colours, for almost any purpose and any substrate. They run the whole gamut from the classic stippled structural and rilled render through free-style structural render to the particularly robust natural stone renders. From naturally tinted to strikingly pigmented coatings – even the most unusual plans can be realised.

An accomplished mix

There has been little change to the main constituents of plasters and renders in the past 100 years. It is the binding agent, the quality and the composition of the constituents that make the decisive difference, however. The best possible combinations can play a substantial role here in optimising the use of raw materials. Thanks to decades of continuous research and development work and outstanding technical standards, Sto is able to provide optimum product quality worldwide when it comes to organic, mineral and silicone resin-bound plasters and renders.

Biomimetics: Following nature's model

An understanding of the origins of things is essential in order to create innovations of lasting value. Again

and again, nature has proven the supreme model in efforts to optimise economical and practical aspects. With this in mind, in addition to its ongoing efforts to improve classic facade render products such as Stolit or StoSilco, Sto focuses its development work above all on forward-looking products to help design the world in which we live that forge a link between intelligent natural phenomena and modern technologies – a discipline known as biomimetics.

The best-known example of this innovative development work modelled on nature is the Lotus Effect®, which architects and planners throughout the world have been applying successfully for some years now. The StoLotusan K/MP render, which possesses a self-cleaning effect in conjunction with water, has a dirt-repellent, microtextured surface comparable to that of a lotus leaf..



Overview of facade renders

Product name	Product features	
	Binder	Water vapour permeability
StoLotusan K/MP		●●
StoSilco K/R/MP	silicone resin	●
Stolit K/R/MP	organic	●
Stolit Effect	organic	●
Stolit Milano	organic	●
StoNivellit ¹⁾	organic	●
StoSuperlit	organic	●
StoSil K/R/MP	silicate	●●
StoMiral K/R/MP	mineral	●●
StoMiral Fine stippled structural plaster	mineral	●●
StoMiral Nivell ¹⁾	mineral	●●

●● excellent ● good ● limited



Bringing variety to facade design. The Sto creative plasters, such as Stolit Milano, Stolit Effect, StoSuperlit or StoSilco, can be textured individually to create the most diverse effects

						Object	Design (surface finish)	
CO ₂ -permeability	Water-repellent effect	Machine application properties	Algae/fungus resistance	Ready-to-use ²⁾	Early rainproofness (QS)	Substrate	Colour choice	Texture/ Grain size
●●	●●	●	●●	●		organic, mineral	limited tintability	stippled structural plaster, free style structural plaster
●	●●	●	●●	●	●	organic, mineral	limited tintability	stippled structural plaster, rilled plaster, free style structural plaster
●	●●	●	●●	●	●	organic, mineral	complete SCS ³⁾	stippled structural plaster, rilled plaster, free style structural plaster
●	●●	●	●●	●		organic, mineral	complete SCS ³⁾	individual texturing possible
●	●●		●●	●		organic, mineral	complete SCS ³⁾	individual texturing possible ultra-fine plaster
●	●	●	●	●		organic, mineral	limited tintability	fine textured plaster
●	●		●●	●		organic, mineral	acc. to collection	
●●	●	●	●	●		mineral	limited tintability	stippled structural plaster, rilled plaster, free style structural plaster
●●	●	●	●			mineral	limited tintability	stippled structural plaster, rilled plaster, free style structural plaster
●●	●	●	●			mineral	limited tintability	
●●	●		●			mineral	natural colour/ white	fine textured plaster

1) overpainted

2) stir, thinning with water if necessary

3) SCS = StoColor System

Facade paints add a definitive touch of colour

Painting new worlds

Colours play a very special role in facade coatings, due to the direct emotional appeal which they lend to architecture. The Sto paints programme goes beyond aesthetic considerations, however, to offer high-quality, high-tech facade colours which are both economical and environment-friendly.

A range for professionals

Diverse, easily applicable paints offering excellent value for money are available for virtually every type of substrate. Facades are provided with reliable and lasting protection from wind and other weather influences like dirt and pollution. Each product of the Sto paints range offers its own individual advantages and is readily adaptable both to diverse locational conditions and creative ideas – on old or new buildings, on protected historical buildings or to lend a stylish finish to timber surfaces, for example.

A systematic concept

A select choice of organic, mineral, silicone resin or silicate paints is available, according to the type of render and substrate concerned. The entire Sto paint range already meets the requirements of VOC Decopaint directive 2010. It comprises a total of 800 colours and is based on the human perception of colour. As such, it provides an ideal planning tool in evolving future-oriented, creative facade concepts. Practical presentation and work aids ensure that even the most extravagant colour ideas actually work in practice.

Lacquers and stains

The Sto paints range is rounded off by a broad choice of lacquers and stains, which are used in particular on woods. In keeping with an ecology-minded approach to designing the world in which we live, the pollutant load of these products is also kept as minimal as possible.



Overview of facade paints

Product name	Binder	Hiding power
StoLotusan Color G		●●
StoLotusan Color		●●
StoSilco Color G	silicone resin	●●
StoSilco Color	silicone resin	●●
StoSilco Fill	silicone resin	●
StoSilco Elast	silicone resin	●●
StoColor Metallic	organic	
StoColor Top	organic	●●
StoColor Fibrasil	organic	●●
StoColor Maxicryl	organic	●●
StoColor Crylan	organic	●●
StoColor Jumbosil	organic	●●
StoColor S fine/coarse	organic	●
StoLastic Color	organic	●●
StoColor Royal	organic	●●
StoSil Color	silicate	●●
StoSil Fill	silicate	●
StoSil Lasura	silicate	

●● excellent ● good ● limited



Metallic effects or unusually rich red and grey colours – the Sto paint range brings modern ideas to life.
(from left: Apartment building, D; commercial building, D; Handlechner commercial building, A)

Water vapour permeability	Water-repellent effect	Algae/fungus resistance	Filled	Early rainproofness (QA)	Crack-bridging/crack-filling	Colour choice	Gloss level
●●	●●	●●				limited tintability	matt
●●	●●	●				limited tintability	matt
●●	●●	●●				limited tintability	matt
●●	●●	●		●		limited tintability	matt
●●	●●	●	●●		●	limited tintability	matt
●	●●	●	●		●	limited tintability	matt
●	●●	●				limited tintability ¹⁾	metallic
●	●●	●				complete SCS ²⁾	matt
●	●●	●	●		●	complete SCS ²⁾	matt
●	●●	●		●		complete SCS ²⁾	matt
●	●●	●				complete SCS ²⁾	matt
●	●	●	●	●	●	complete SCS ²⁾	matt
●●	●	●	●●		●	complete SCS ²⁾	matt
●	●●	●			●●	complete SCS ²⁾	medium gloss
●	●●	●		●	●	limited tintability	medium gloss
●●	●	●				limited tintability	matt
●●	●	●	●●		●	limited tintability	matt
●●	●					limited tintability	brilliant, glazed-like finish

1) acc. to collection
 2) SCS = StoColor System

Crack repair with lasting effects

Preserving the essential substance of buildings

Cracks are anything but harmless minor blemishes on facades. They must be eradicated reliably and quickly, in order to prevent more major consequential damage in good time. The tried and tested Sto crack repair systems enable aesthetic and technically reliable solutions for the most diverse types of damage.

Renovation resources founded on experience

Maintaining and enhancing the value of old building substance is one of the most important aspects of facade renovation. Anyone seeking a reliable and well-considered solution for the authentic renovation of historical or modern facades should place their trust in products which are effective, economical and allow adequate scope for creativity.

Systematic crack repair

Various techniques and systems are available for repairing cracks on exterior facades. The appropriate technique is dependent on the crack movement and crack width. Coating-based crack repair is suitable in the case of crack width less than 0.2 mm. Plaster-based crack repair is recommendable in the case of crack width more than 0.2 mm. The use of an external wall insulation system represents the ideal solution for the repair of cracks beyond these values, and is generally recommended by Sto.





Timely renovation is of the essence when it comes to preserving valuable building substance.
(Bad Kissingen Congress and Culture Centre, D)

The renovation system: StoReno

Renovating and maintaining the value of old buildings often entails extensive demolition measures. StoReno enables damaged render facades or external wall insulation systems which are in need of renovation to be restored in terms of both appearance and technical functions without having to resort to complicated and costly demolition measures.

Flexible and effective

The functional core of the StoReno facade is the carrier board, which is made of recycled material. In combination with Sto reinforcing mesh and the high-quality Stolit and StoSilco renders, the system offers superior properties for crack repair purposes. Fitting the StoReno facade is a simple and reliable matter, even on problematic substrates or insulation systems. It is extremely frost- and weather-resistant, water vapour permeable, shock-proof and impact-resistant.

Good design basis

As part of the modular system, StoReno lends itself to all manner of decorative ideas, extending far beyond the variety of colours and textures offered by the Stolit and StoSilco finishing plasters. The vast selection of facade profiles and rustications opens up virtually boundless creative scope for sustainable renovation measures on old buildings, for example.

Protected historical buildings in particular require thoroughly reliable and sustainable facade renovation. The use of StoReno and crack-bridging coatings is recommendable here.

(Verseidag building by architect Mies van der Rohe, D)



The right treatment for substrates

Creating the ideal basis

Certain conditions have to be met in order to obtain a durable facade surface with a lasting attractive appearance. Two factors are crucial: Choosing the appropriate products and preparing the substrate in the correct manner. It does not pay to cut corners in the area of substrate preparation, as inadequate priming may result in flaking, efflorescence or separation of the top coat.

Preparing the substrate in the correct manner provides for lasting stability of the protective facade surface. Sto offers the right solution for virtually every application:

- Substrate cleaning
- Regulation of absorption and adhesion
- Levelling uneven areas
- Renovation of damp substrates and substrates impaired by salt exposure



Pretreatment with Sto-HydroGrund levels out the substrate's absorbency and provides facades with a robust, stable basis. (Opfern Carrée, D)



A good priming coat regulates the facade's absorbency as the ideal preparation for a subsequent coating. (Hospital Intercommunal du Pays de Retz, F)



Sto intermediate paints such as StoPrep Miral have a pronounced adhesion-promoting effect, offering facades sustained protection from excessive moisture absorption. (Residential and commercial building, D)

The primers

Every substrate has its own individual properties. Excessive absorbency of the substrate is equally as unsuitable for a top coat as inadequate absorbency. Soiling, salts or areas of unevenness also require special treatment. The comprehensive range of primers from Sto is equally effective on lime sandstone, aerated concrete or cement-bound wood particle board.

The intermediate paints

Intermediate paints from Sto improve effective application of the subsequent plaster layers, sometimes substantially. They regulate absorbency and have a pronounced adhesion-promoting effect. Pigmented and organic Sto-Primer is suitable for all organic and silicone resin coatings, for example.

Intermediate plasters and base coats

Sto intermediate plasters and base coat renders offer outstanding application properties and product quality and are all suitable for efficient machine application. Proven system solutions from Sto offering a diverse scope of design options are available to applicators as bases for top coats when carrying out crack repair and renovation measures and as base coat renders on highly insulating types of masonry such as aerated concrete, lightweight concrete and lightweight bricks.

Substrate preparation

Overview

Overview of substrate preparation products

	Product properties					
Product name	Basis	Pigmented	Filled	Hydrophobic	Penetration capacity	Adhesion-enhancing
StoPlex W	water-based	●			●	●
StoPrim Plex	water-based				●	●
StoPrim Micro	water-based			●	●	●
StoPrim Silikat	water-based				●	●
StoPrim Fungal	water-based				●	
StoPrim Grundex	solvent-containing				●	●
StoPrim LP	solvent-containing	●				●
StoPrim Stop	solvent-containing	●				●

	Substrates					
Product name	Concrete	Lime paint/ lime plaster	Lime-cement plaster/ cement plaster	Lime sandstone	Aerated concrete	Sandstone
StoPlex W	●	●	●	●	●	●
StoPrim Plex	●	●	●	●	●	●
StoPrim Micro	●	●	●	●	●	●
StoPrim Silikat	●	●	●	●	●	●
StoPrim Fungal	●	●	●	●	●	●
StoPrim Grundex	●	●	●	●	●	●
StoPrim LP	●		●			●
StoPrim Stop		●				●

Overview of intermediate coats

	Product properties					
Product name	Basis	Pigmented	Filled	Hydrophobic	Penetration capacity	Adhesion-enhancing
Sto-Primer	water-based	●	●		●	●
StoPrep Miral	water-based	●	●		●	●
StoPrep Contact	water-based	●	●			●

● good ● limited

Problem (solution)			
Absorbency-regulating	Consolidating	Insulating	Disinfectant
●	●		
●	●		
●	●		
●	●		
			●
●	●		
●		●	
		●	

Dispersion paint/organic plaster	Silicate paint/plaster	Cement-bound wood particle board	Fibrated concrete slab
●	●		●
●	●		●
●	●		
●	●		
●	●	●	●
			●
●		●	●
			●



Before and after.
(Multiple dwelling, D)

Problem (solution)			
Absorbency-regulating	Consolidating	Insulating	Disinfectant
●			
●			
●			

The cost-benefit analysis in a nutshell
 Preparing the substrate in the correct manner guarantees an ideal basis for creative, functional facades which will retain an attractive appearance for a long time to come. The scope of additional work and expense is moderate. It represents a highly effective investment and results in a facade coating offering the ultimate in functionality.

Head office**Sto AG**

Ehrenbachstrasse 1
D-79780 Stuehlingen
Phone +49 7744 57-0
Fax +49 7744 57-2178
infoservice@sto.eu.com
www.sto.com



Quality management system
Sto AG, DIN EN ISO 9001, reg.-no. 3651
Environmental management system
Sto AG, DIN EN ISO 14001, reg.-no. 3651
Plants in Stürlingen, Donaueschingen,
Tollwitz, Russelsheim

Subsidiaries abroad

Austria
Sto Ges.m.b.H.
A-9500 Villach
Phone +43 4242 33133-0
info@sto.at
www.sto.at

Belgium
Sto nv
B-1730 Asse
Phone +32 2 4530110
info.be@sto.eu.com
www.sto.be

China
Shanghai Sto Ltd.
201201 Shanghai
P.R. CHINA
Phone +86 2158 972295
www.sto.com.cn

Czech Republic
Sto s.r.o.
CZ-25170 Dobřejovice
Phone +420 225 996311
info.cz@sto.eu.com
www.sto.cz

Denmark
Sto Danmark
DK-2650 Hvidovre
Phone +45 702 70143
kundekontakt.dk@sto.eu.com
www.stodanmark.dk

Estonia
Sto Finexter Oy
EE-11216 Tallin
Phone +372 675 0001
info@sto.ee
www.sto.ee

Finland
Sto Finexter Oy
FI-01730 Vantaa
Phone +358 207 659191
asiakaspalvelu@sto.eu.com
www.stofi.fi

France
Sto S.A.S.
F-95870 Bezons
Phone +33 1 34345700
sto.fr@sto.eu.com
www.sto.fr

Hungary
Sto Építőanyag Kft.
HU-2330 Dunaharaszti
Phone +36 24 510210
info.hu@sto.eu.com
www.sto.hu

Ireland
Sto Ltd.
IR-Dublin 12
Phone +353 1460 2305
info.uk@sto.eu.com
www.sto.ie

Italy
Sto Italia srl
I-50053 Empoli (FI)
Phone +39 0571 94701
info.it@sto.eu.com
www.stoitalia.it

Malaysia
Sto SEA Sdn. Bhd.
MY-81750 Masai
Kawasan MIEL Bandar
Phone +607 388 1737
www.sto-sea.com

Netherlands
Sto Isoned bv
NL-4004 KD Tiel
Phone +31 344 620666
info.nl@sto.eu.com
www.sto.nl

Norway
Sto Norge AS
NO-0664 Oslo
Phone +47 2207 2900
info.no@sto.eu.com
www.stonorge.no

Poland
Sto - ispo Sp. z o.o.
PL-03-872 Warszawa
Phone +48 22 5116-102
info.pl@sto.eu.com
www.sto.pl

Russia
Sto Russia
RUS-119180 Moskva
Phone +7 495 9741584

Singapore
Sto SEA Pte Ltd
SG-Singapore 575625
Phone +65 64 533080
enquiry@sto-asia.com
www.sto-sea.com

Slovak Republic
Sto s.r.o. organizačná zložka
SK-83104 Bratislava
Phone +421 2 44648142
o.hollo@sto.eu.com

Slovenia
Sto Ges.m.b.H.
Podružnica Ljubljana
SI-1000 Ljubljana
Phone +386 1 4303525
m.jeric@sto.eu.com
www.sto.com/si

Spain
Sto Ibérica S.L.
E-08302 Mataró (Barcelona)
Phone +34 93 7415972
info.es@sto.eu.com
www.sto-iberica.es

Sweden
Sto Scandinavia AB
SE-58277 Linköping
Phone +46 13 377100
kundkontakt.se@sto.eu.com
www.sto.se

Switzerland
Sto AG
CH-8172 Niederglatt/ZH
Phone +41 44 8515353
sto.ch@sto.eu.com
www.stoag.ch

United Kingdom
Sto Ltd.
GB-Glasgow G52 4TG
Phone +44 141 404 9000
info.uk@sto.eu.com
www.sto.co.uk

USA
Sto Corp.
Atlanta, GA 30331
Phone +1 404 3463666
sales@stocorp.com
www.stocorp.com

Information on international distribution partners can be obtained by calling us on:
Phone +49 7744 57-1131